

AROUND THE WORLD

A CLASSIC JOURNEY BY PRIVATE JET

September 29 – October 22, 2016

In 1995, TCS World Travel launched an around-the-world itinerary to nine of the world's most iconic destinations by private jet.

This Around the World Classic itinerary is still our most popular expedition, and marks TCS World Travel's 250th private jet journey.

Departing in September, expect the unexpected with special events and celebrations to mark this momentous occasion.

▶ **TO RESERVE YOUR SPACE OR FOR MORE INFORMATION:**
206.254.0228 // 800.454.4149 // worldtraveler@tcsworldtravel.com
<http://www.tcsworldtravel.com/250-journey>



The whole expedition was a source of joy and wonder. It was the most awesome, unforgettable experience of our lives, and we have been world travelers for over 50 years!

— WALTER AND PAULINE GROSS,
FORMER AROUND THE WORLD CLASSIC GUESTS



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CELEBRATE
OUR **250th**
JOURNEY

AROUND THE WORLD

A CLASSIC JOURNEY BY PRIVATE JET

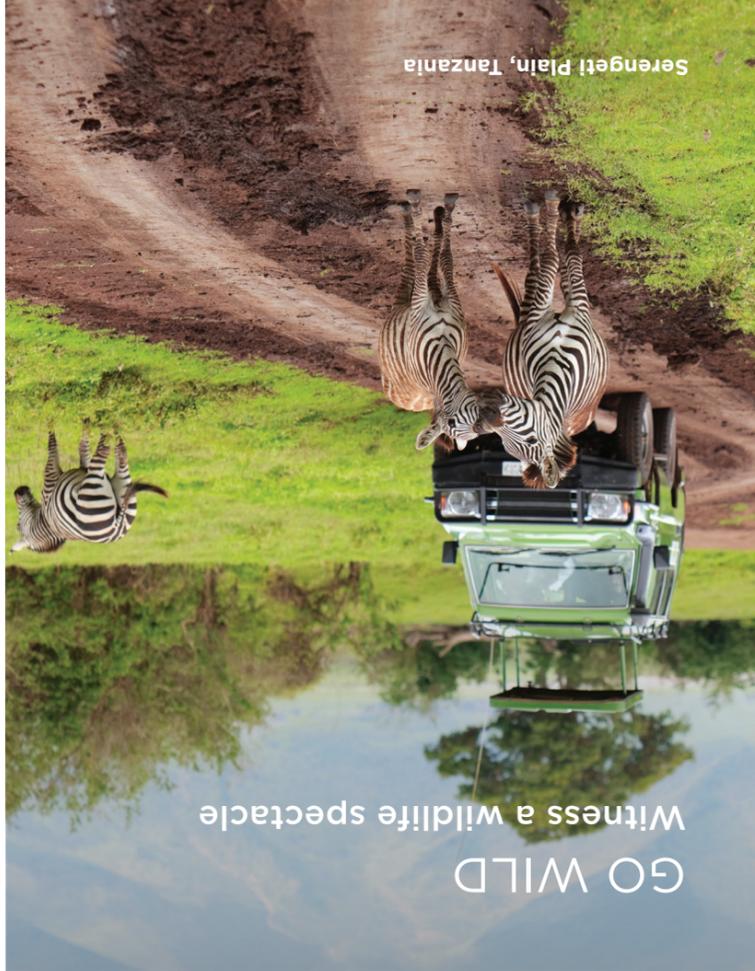


TCS  WORLD TRAVEL



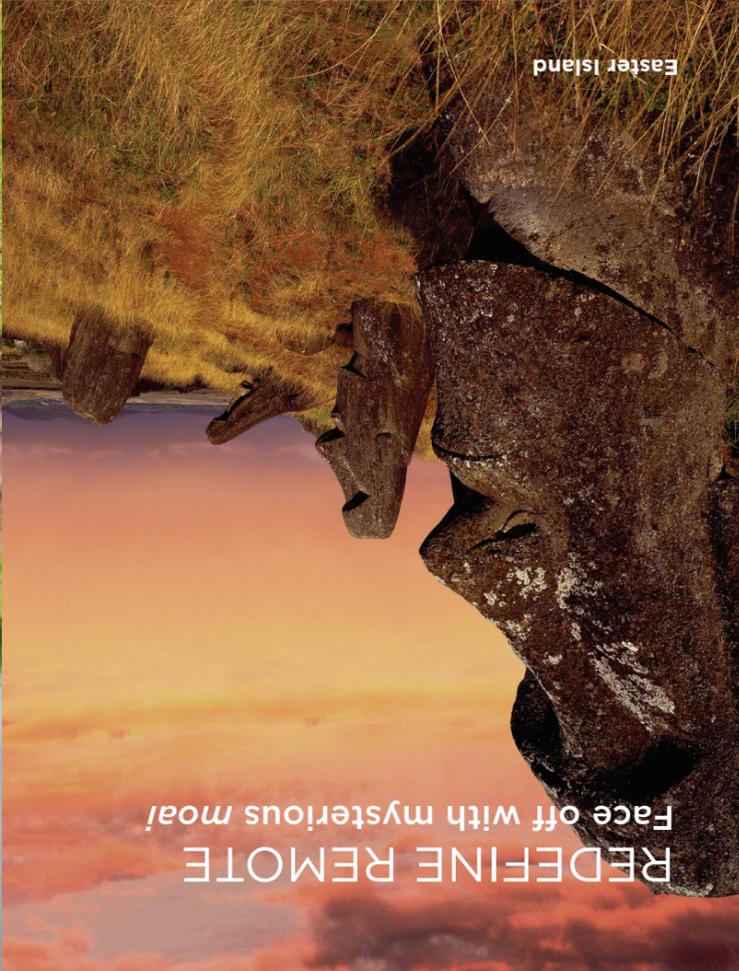
The TCS staff and the jet staff were all outstanding. Everything was anticipated and planned for. The tour delivered much more than the brochure promised!

— JAMES DAHMANN, FORMER AROUND
THE WORLD CLASSIC GUEST



Serengeti Plain, Tanzania

GO WILD
Witness a wildlife spectacle



Easter Island

REDEFINE REMOTE
Face off with mysterious moai

24 DAYS // 9 COUNTRIES
ONE LIFE-ENRICHING
JOURNEY

Explore nine of the world's greatest destinations on the journey of a lifetime. By combining these global highlights into one seamless, elegant trip, we have created a 24-day itinerary that will enrich your life.

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The attention to detail, from beginning to end, was superb! Well planned and well executed. We'd travel with you again, particularly to far away, difficult-to-access destinations.

— JAN COOPER

FORMER AROUND THE WORLD CLASSIC GUEST

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OUR **250th**
JOURNEY

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A CLASSIC JOURNEY BY PRIVATE JET

September 29 - October 22, 2016

\$76,950 per person // \$8,950 single supplement
Limited to just 80 guests



MARRAKECH,
MOROCCO



PETRA AND WADI RUM,
JORDAN



TAJ MAHAL, INDIA



APIA,
SAMOA



CUSCO AND MACHU PICCHU OR THE
NORTH COAST, PERU



SERENGETI PLAIN OR
NGORONGORO CRATER,
TANZANIA



GREAT BARRIER REEF
OR DAINTREE RAINFOREST, AUSTRALIA



EASTER ISLAND, CHILE

ORLANDO // BEGIN AND END

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